

Date: Wednesday, 25/06/2008 2:17:40 PM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CLEVIS
Job Number : 40075	
Estimate Number : 12052	
P.O. Number :	Part Number : PB674300197
This Issue : 25/06/2008 S.O. No. :	Drawing Number : B6743001 PAGE30
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : MACHINED PARTS	Drawing Revision : B1
Previous Run : 40075	Material :
Written By : <u>Sp/06.0625</u>	Due Date : 02/07/2008 Qty: 8 Um: Each
Checked & Approved By :	
Comment : Est B 05.10.14 Removed powder coat & added step 9 K J/EC Est Rev:B Now on Doosan Lathe 08-06-25 JLM Verified By:EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M6061T6R1000	ROUND BAR 1.00"
-----	--------------	-----------------



Comment: Qty.: 0.1925 f(s)/Unit Total : 1.5397 f(s)
 ROUND BAR 1.00"
 Material: 6061-T6 Bar Ø1.00 (QQ-A-200/8 or QQ-A-225/8)
 (M6061T6R1.000)
 Folio Rev: B1 Dwg Rev: B1
 Identify for B67-43001-97
 Batch: M18147 Rp 08/07/04

2.0	DOOSAN LATHE	DOOSAN LATHE
-----	--------------	--------------



Comment: DOOSAN
 Turn as per Folio FA & Dwg B67-43001

Rp 08/07/04

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

Rp 08/07/04

⑧

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

J.F. 08/07/04

5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
-----	-----------------	----------------------------



Comment: HAND FINISHING RESOURCE #1
 Chemical Conversion Coat as per QSI 005 4.1

BK 08-07-07

⑧

Date: Wednesday, 25/06/2008 2:17:40 PM
User: Jean-Luc Menard

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLEVIS

Job Number: 40075

Part Number: PB674300197

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

508/09/09 (80)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Pat E.

mf 08-07-09

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/07/10 (8)

Job Completion



mf 08-07-09

NO.

D

C

B

A

1.83

